

## A closed loop identification software for dynamic systems: ODOE4OPE (Optimal Design Of Experiments for Online Parameter Estimation)

Jun QIAN<sup>1,2</sup>, Pascal DUFOUR<sup>1,3</sup>, Madiha NADRI<sup>1</sup>

<sup>1</sup>Laboratory of Process Control and Chemical Engineering (LAGEP), UMR5007, CNRS,  
University Claude Bernard Lyon 1

<sup>2</sup>Acsystème company (IT and Control engineering), Rennes, France

<sup>1,2</sup>Emails: jun.qian@acsyste.me.com or qian@lagep.univ-lyon1.fr;  
dufour@lagep.univ-lyon1.fr; nadri@lagep.univ-lyon1.fr;

<sup>3</sup>Project leader and contact. Software website: <http://odoe4ope.univ-lyon1.fr>

Journée nationale des logiciels de modélisation et de calcul scientifique (LMCS):  
07/12/2012



## Main features of ODOE4OPE

- Synthesizes the online design of the optimal experiment (**DOE**) and online closed-loop identification.
- For **linear** and **nonlinear** dynamic model based systems.

## Main features of ODOE4OPE

- Synthesizes the online design of the optimal experiment (**DOE**) and online closed-loop identification.
- For **linear** and **nonlinear** dynamic model based systems.
- Online optimal input design which **optimizes the sensitivities** of the measurements with respect to the unknown constant model parameters.

## Main features of ODOE4OPE

- Synthesizes the online design of the optimal experiment (**DOE**) and online closed-loop identification.
- For **linear** and **nonlinear** dynamic model based systems.
- Online optimal input design which **optimizes the sensitivities** of the measurements with respect to the unknown constant model parameters.
- Combines **observer design theory** and an on-line predictive controller (**MPC**).

## Main features of ODOE4OPE

- Synthesizes the online design of the optimal experiment (**DOE**) and online closed-loop identification.
- For **linear** and **nonlinear** dynamic model based systems.
- Online optimal input design which **optimizes the sensitivities** of the measurements with respect to the unknown constant model parameters.
- Combines **observer design theory** and an on-line predictive controller (**MPC**).
- **Input and output constraints** may be specified to keep the process in a desired operating zone.

## Main features of ODOE4OPE

- Synthesizes the online design of the optimal experiment (**DOE**) and online closed-loop identification.
- For **linear** and **nonlinear** dynamic model based systems.
- Online optimal input design which **optimizes the sensitivities** of the measurements with respect to the unknown constant model parameters.
- Combines **observer design theory** and an on-line predictive controller (**MPC**).
- **Input and output constraints** may be specified to keep the process in a desired operating zone.
- For **simulations** and **real applications**.

## Main features of ODOE4OPE

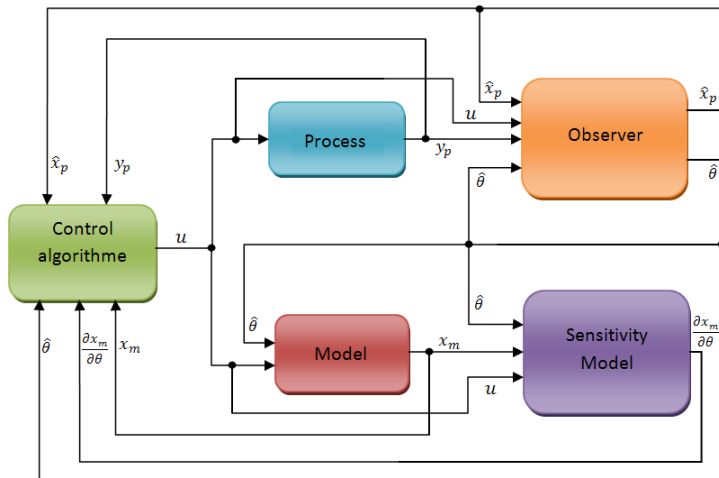
- Synthesizes the online design of the optimal experiment (**DOE**) and online closed-loop identification.
- For **linear** and **nonlinear** dynamic model based systems.
- Online optimal input design which **optimizes the sensitivities** of the measurements with respect to the unknown constant model parameters.
- Combines **observer design theory** and an on-line predictive controller (**MPC**).
- **Input and output constraints** may be specified to keep the process in a desired operating zone.
- For **simulations** and **real applications**.
- No existing similar software available on the market.

## Main features of ODOE4OPE

- Synthesizes the online design of the optimal experiment (**DOE**) and online closed-loop identification.
- For **linear** and **nonlinear** dynamic model based systems.
- Online optimal input design which **optimizes the sensitivities** of the measurements with respect to the unknown constant model parameters.
- Combines **observer design theory** and an on-line predictive controller (**MPC**).
- **Input and output constraints** may be specified to keep the process in a desired operating zone.
- For **simulations** and **real applications**.
- No existing similar software available on the market.



## Closed loop control structure



## The components

### Model (linear or nonlinear)

$$(M) \begin{cases} \dot{x}(t) &= f(x(t), \theta, u(t)) \\ y(t) &= h(x(t), \theta, u(t)) \end{cases} \quad (1)$$

where  $x \in \mathbb{R}^n$  is the state vector,  $y \in \mathbb{R}^p$  is the output vector,  $u \in \mathcal{U} \subset \mathbb{R}^m$  is the input vector,  $\theta \in \mathbb{R}^q$  is the unknown constant parameters vector.

### Observer

- system augmented with the unknown constant model parameters.
- synthesis of an observer for the system augmented: high gain observer, EKF, adaptive-gain observer, ...

# The components

## Model (linear or nonlinear)

$$(M) \begin{cases} \dot{x}(t) &= f(x(t), \theta, u(t)) \\ y(t) &= h(x(t), \theta, u(t)) \end{cases} \quad (1)$$

where  $x \in \mathbb{R}^n$  is the state vector,  $y \in \mathbb{R}^p$  is the output vector,  $u \in \mathcal{U} \subset \mathbb{R}^m$  is the input vector,  $\theta \in \mathbb{R}^q$  is the unknown constant parameters vector.

## Observer

- system augmented with the unknown constant model parameters.
- synthesis of an observer for the system augmented: high gain observer, EKF, adaptive-gain observer, ...

## Sensitivity model

$$(M_\theta) \begin{cases} \frac{\partial}{\partial t} \tilde{x}_\theta = \frac{d}{dt} \left( \frac{\partial x}{\partial \theta} \right) = \frac{\partial}{\partial \theta} \left( \frac{\partial x}{\partial t} \right) = \frac{\partial f}{\partial \theta} + \frac{\partial f}{\partial x} \frac{\partial x}{\partial \theta} \\ \frac{\partial y}{\partial \theta} = \tilde{y}_\theta = \frac{\partial h}{\partial \theta} + \frac{\partial h}{\partial x} \frac{\partial x}{\partial \theta} \end{cases} \quad (2)$$

# The components

## Model (linear or nonlinear)

$$(M) \begin{cases} \dot{x}(t) &= f(x(t), \theta, u(t)) \\ y(t) &= h(x(t), \theta, u(t)) \end{cases} \quad (1)$$

where  $x \in \mathbb{R}^n$  is the state vector,  $y \in \mathbb{R}^p$  is the output vector,  $u \in \mathcal{U} \subset \mathbb{R}^m$  is the input vector,  $\theta \in \mathbb{R}^q$  is the unknown constant parameters vector.

## Observer

- system augmented with the unknown constant model parameters.
- synthesis of an observer for the system augmented: high gain observer, EKF, adaptive-gain observer, ...

## Sensitivity model

$$(M_\theta) \begin{cases} \frac{\partial}{\partial t} \tilde{x}_\theta = \frac{d}{dt} \left( \frac{\partial x}{\partial \theta} \right) = \frac{\partial}{\partial \theta} \left( \frac{\partial x}{\partial t} \right) = \frac{\partial f}{\partial \theta} + \frac{\partial f}{\partial x} \frac{\partial x}{\partial \theta} \\ \frac{\partial y}{\partial \theta} = \tilde{y}_\theta = \frac{\partial h}{\partial \theta} + \frac{\partial h}{\partial x} \frac{\partial x}{\partial \theta} \end{cases} \quad (2)$$

## Optimal control law design

- Sensitivity matrix:

$$Z_k = \begin{bmatrix} \left. \frac{\partial x_1}{\partial \theta_1} \right|_k & \left. \frac{\partial x_1}{\partial \theta_2} \right|_k & \cdots & \left. \frac{\partial x_1}{\partial \theta_p} \right|_k \\ \left. \frac{\partial x_2}{\partial \theta_1} \right|_k & \ddots & & \vdots \\ \vdots & & \ddots & \vdots \\ \left. \frac{\partial x_n}{\partial \theta_1} \right|_k & \cdots & \cdots & \left. \frac{\partial x_n}{\partial \theta_p} \right|_k \end{bmatrix} \quad (3)$$

- Fisher Information Matrix (**FIM**):  $M_k = Z_k^T Z_k$
- Cost function

$$\begin{cases} J = \phi(F(x_{j|k}, u_{j|k}, \theta_{k|k})), \\ \text{with } F(x_{j|k}, u_{j|k}, \theta_{k|k}) = \frac{1}{N_p} \sum_{j=k+1}^{k+N_p} M_{j|k} \\ c_i(y, x, \theta, u) < 0 \end{cases} \quad (4)$$

- Criterion: **A-optimality**

$$\begin{cases} u = \arg \max_{u \in [u_{min}, u_{max}]} J_A(u) \\ \text{with } J_A(u) = \text{trace}(F) \end{cases} \quad (5)$$

## Stage of development

- **History:** created in 2009
- **Fundamentals Aspects:**
  - 2006-2010: Saida Flila's PhD thesis
  - Mars 2012: PhD thesis CIFRE (J. QIAN) between Acsystème and LAGEP (UMR5007, CNRS, UCBL1)
- **User interface:** under Matlab, GUI under development

## The nonlinear model of Bio-reactor: $X + S \rightarrow X$

The nonlinear dynamical model of the process is:

$$(\Sigma) \begin{cases} \dot{X}(t) = \frac{\mu_{max} S(t)}{S(t) + K} X(t) - D(t) X(t) \\ \dot{S}(t) = -\alpha \frac{\mu_{max} S(t)}{S(t) + K} X(t) - D(t) (S(t) - S_{in}) \\ y(t) = X(t). \end{cases} \quad (6)$$

where:

- Inputs: a scalar controllable dilution rate  $D(t)$  ( $h^{-1}$ ) and an substrate concentration  $S_{in}$  ( $g/L$ ).
- Output: a biomass  $X(t)$  ( $g/L$ )
- Unknowns constants parameters:  $\mu_{max}$  and  $\alpha$ .
- input constraints:  $0 h^{-1} \leq D(j) \leq 0.2 h^{-1}$
- output constraint:  $X(j) \leq 1.95 g/L$

**Objective:** based on  $(\Sigma)$  online identify the unknowns parameters.

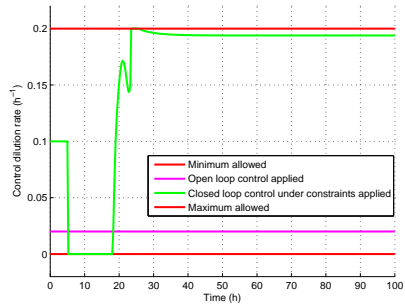
## Simulation results

- Input applied:  $D(t)$



## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$

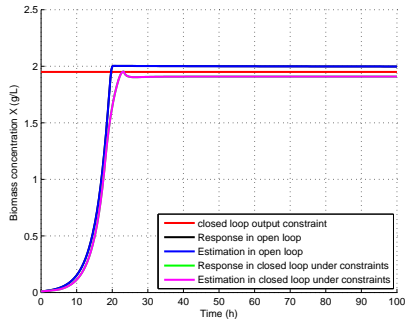


## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$

## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$
- Parameter estimation:  $\mu_{max}$

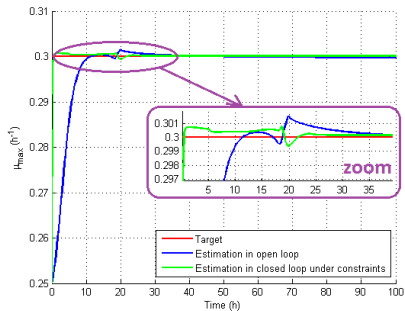


## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$
- Parameter estimation:  $\mu_{max}$

## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$
- Parameter estimation:  $\mu_{max}$
- Parameter estimation:  $\alpha$

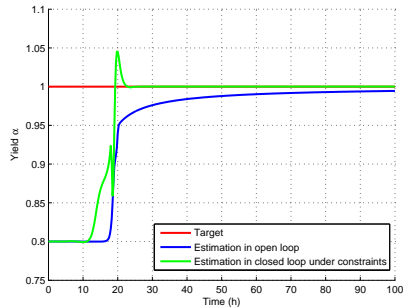


## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$
- Parameter estimation:  $\mu_{max}$
- Parameter estimation:  $\alpha$

## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$
- Parameter estimation:  $\mu_{max}$
- Parameter estimation:  $\alpha$
- Sensitivities of the model states with respect to the estimated parameters  $\frac{\partial x_i}{\partial \theta_j}(t)$



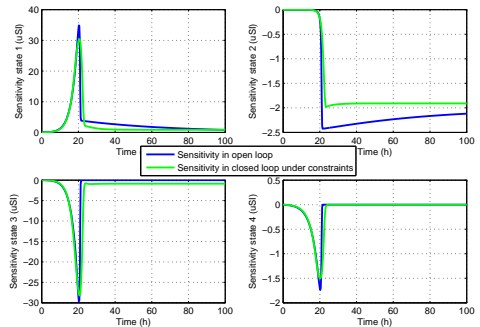
## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$
- Parameter estimation:  $\mu_{max}$
- Parameter estimation:  $\alpha$
- Sensitivities of the model states with respect to the estimated parameters  $\frac{\partial x_i}{\partial \theta_j}(t)$



## Simulation results

- Input applied:  $D(t)$
- Process output: Biomass  $X(t)$
- Parameter estimation:  $\mu_{max}$
- Parameter estimation:  $\alpha$
- Sensitivities of the model states with respect to the estimated parameters  $\frac{\partial x_i}{\partial \theta_j}(t)$



## Conclusion

- ODOE4OPE is able to design online the optimal experiment under constraints.
- ODOE4OPE is able to identify online model parameters.
- The combination of an observer and a predictive control in closed loop improve the **speed** of the parameter estimation.
- The sensitivity criteria improve the **accuracy** of parameter estimation and leads to an optimal control at the same time.
- The input and output **constraints** specify the physical limitations imposed by the system and ensure the efficiency of the DOE.
- The software may be adapted and tuned for **any user defined dynamic model**.

## A Model Predictive Control software: MPC@CB

Jun QIAN<sup>1,2</sup>, Pascal DUFOUR<sup>1,3</sup>, Madiha NADRI<sup>1</sup>

<sup>1</sup>Laboratory of Process Control and Chemical Engineering (LAGEP), UMR5007, CNRS,  
University Claude Bernard Lyon 1

<sup>2</sup>Acsystème company (IT and Control engineering), Rennes, France

<sup>1,2</sup>Emails: jun.qian@acsystème.com or qian@lagep.univ-lyon1.fr;  
dufour@lagep.univ-lyon1.fr; nadri@lagep.univ-lyon1.fr;

<sup>3</sup>Project leader and contact. Software website: <http://MPCatCB.univ-lyon1.fr>

Journée nationale des logiciels de modélisation et de calcul scientifique (LMCS):  
07/12/2012



Université Claude Bernard



Lyon 1



## Main features of the MPC@CB software

- A control software for dynamic systems based on **any kind of model**: SISO or MIMO (S=single, M=multiple), linear or nonlinear, time variant or time invariant, with ordinary differential equations (ODE) and/or partial differential equations (PDE).
- A model predictive control (MPC) strategy for solving an **optimal control problem** (trajectory tracking, processing time minimization, any user defined criteria ...) with **input constraints** and with (or without) **output constraints**.

## Main features of the MPC@CB software

- A control software for dynamic systems based on **any kind of model**: SISO or MIMO (S=single, M=multiple), linear or nonlinear, time variant or time invariant, with ordinary differential equations (ODE) and/or partial differential equations (PDE).
- A model predictive control (**MPC**) strategy for solving an **optimal control problem** (trajectory tracking, processing time minimization, any user defined criteria ...) with **input constraints** and with (or without) **output constraints**.
- **Open loop** or **PID** may also be applied by the software before using MPC@CB (to compare these different control approaches).

## Main features of the MPC@CB software

- A control software for dynamic systems based on **any kind of model**: SISO or MIMO (S=single, M=multiple), linear or nonlinear, time variant or time invariant, with ordinary differential equations (ODE) and/or partial differential equations (PDE).
- A model predictive control (**MPC**) strategy for solving an **optimal control problem** (trajectory tracking, processing time minimization, any user defined criteria ...) with **input constraints** and with (or without) **output constraints**.
- **Open loop** or **PID** may also be applied by the software before using MPC@CB (to compare these different control approaches).
- A software sensor (**observer**) based on model can be introduced.

## Main features of the MPC@CB software

- A control software for dynamic systems based on **any kind of model**: SISO or MIMO (S=single, M=multiple), linear or nonlinear, time variant or time invariant, with ordinary differential equations (ODE) and/or partial differential equations (PDE).
- A model predictive control (**MPC**) strategy for solving an **optimal control problem** (trajectory tracking, processing time minimization, any user defined criteria ...) with **input constraints** and with (or without) **output constraints**.
- **Open loop** or **PID** may also be applied by the software before using MPC@CB (to compare these different control approaches).
- A software sensor (**observer**) based on model can be introduced.
- Industrial application domains: chemistry/chemical engineering, electrical engineering, food, materials, mechanics, pharmaceuticals,...

## Main features of the MPC@CB software

- A control software for dynamic systems based on **any kind of model**: SISO or MIMO (S=single, M=multiple), linear or nonlinear, time variant or time invariant, with ordinary differential equations (ODE) and/or partial differential equations (PDE).
- A model predictive control (**MPC**) strategy for solving an **optimal control problem** (trajectory tracking, processing time minimization, any user defined criteria ...) with **input constraints** and with (or without) **output constraints**.
- **Open loop** or **PID** may also be applied by the software before using MPC@CB (to compare these different control approaches).
- A software sensor (**observer**) based on model can be introduced.
- Industrial application domains: chemistry/chemical engineering, electrical engineering, food, materials, mechanics, pharmaceuticals,...
- For **simulation** (training) or **real time application**.

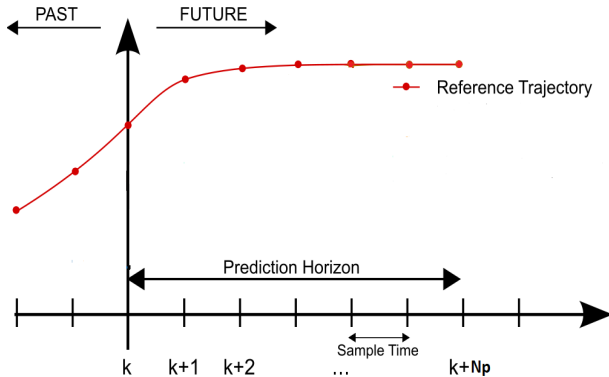


## Main features of the MPC@CB software

- A control software for dynamic systems based on **any kind of model**: SISO or MIMO (S=single, M=multiple), linear or nonlinear, time variant or time invariant, with ordinary differential equations (ODE) and/or partial differential equations (PDE).
- A model predictive control (**MPC**) strategy for solving an **optimal control problem** (trajectory tracking, processing time minimization, any user defined criteria ...) with **input constraints** and with (or without) **output constraints**.
- **Open loop** or **PID** may also be applied by the software before using MPC@CB (to compare these different control approaches).
- A software sensor (**observer**) based on model can be introduced.
- Industrial application domains: chemistry/chemical engineering, electrical engineering, food, materials, mechanics, pharmaceuticals,...
- For **simulation** (training) or **real time application**.

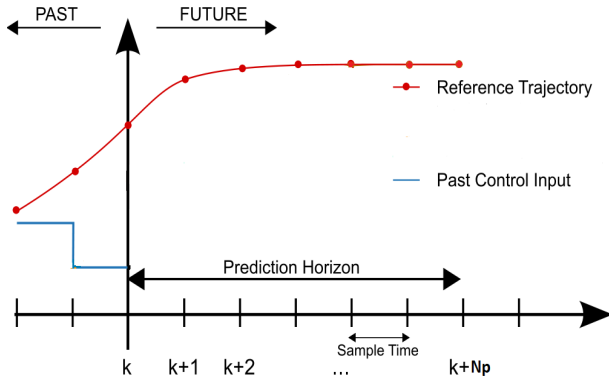
## MPC: general framework

- MPC scheme



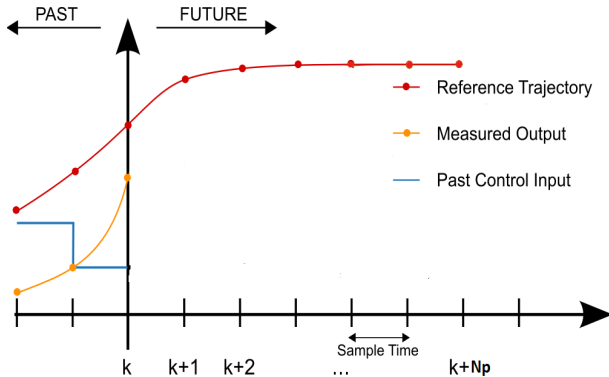
## MPC: general framework

- MPC scheme



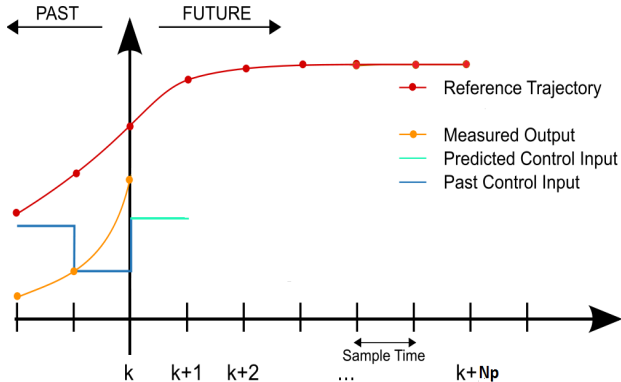
## MPC: general framework

- MPC scheme



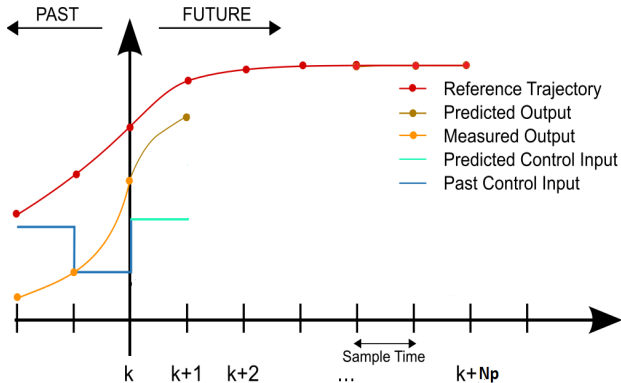
## MPC: general framework

- MPC scheme



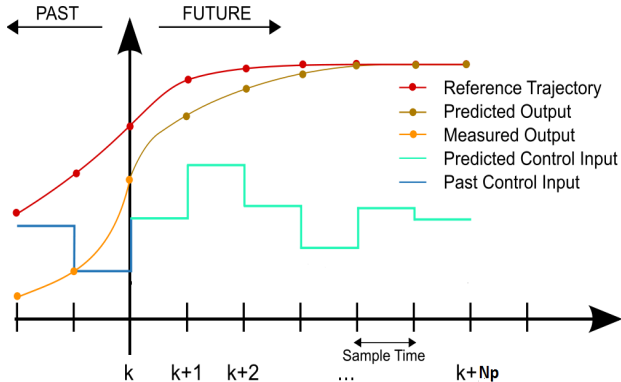
## MPC: general framework

- MPC scheme

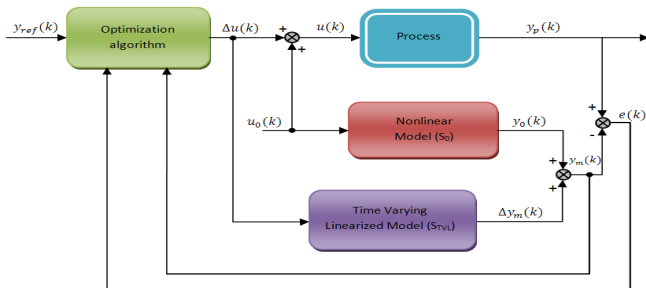


## MPC: general framework

- MPC scheme



## Linearized IMC-MPC structure



MPC@CB is based on an internal model control (IMC) structure where:

- Nonlinear model  $S_0$  is solved off-line.
- Time-varying linearized model  $S_{TVL}$  (obtained from  $S_0$ ) is solved on-line.
- Off-line open loop results are used on-line for the correct closed loop optimal constrained tuning of the control action.



## Formulation of the optimization problem solved in a MPC approach

$$\left\{ \begin{array}{l} \min_p J_{tot} = J(p) + J_{ext}(p) \\ J(p) = \sum_{j=k+1}^{k+N_p} g(y_{ref}(j), \Delta y_m(j), \Delta u(p(j)), e(k)) \\ J_{ext}(p) = \sum_{j=k+1}^{k+N_p} (\sum_{i=1}^{N_c} w_i \max^2(0, c_i(y_{ref}(j), \Delta y_m(j), \Delta u(p(j)), e(k)))) \\ p: \text{unconstrained input parameter} \\ c_i: \text{output constraints for the controlled variables} \\ \text{Input constraints handling: hyperbolic transformation} \\ \text{Output constraints handling: exterior penalty method} \\ \text{Control algorithm: Levenberg-Maquardt's algorithm} \end{array} \right. \quad (1)$$

## Stage of development for MPC@CB

- **History:** created in 2007, under Matlab, with GUI
- **Today:** a standalone application without Matlab is available

## The nonlinear model of CSTR

A continuous stirred tank reactor (CSTR):  $A \rightarrow B$  is described as follows:

$$(\Sigma) \begin{cases} \dot{c}_A(t) = \frac{q}{V}(c_A^f - c_A(t)) - k_0 \exp\left(-\left(\frac{E}{R}\right) / T(t)\right) c_A(t) \\ \dot{T}(t) = \frac{q}{V}(T_f - T(t)) + \frac{\Delta H}{\rho C_p} k_0 \exp\left(-\left(\frac{E}{R}\right) / T(t)\right) c_A + \frac{UA}{\rho V C_p}(T_c - T(t)) \\ y(t) = c_A(t) \end{cases} \quad (2)$$

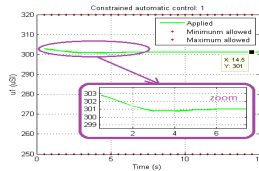
Where:

- Input: the controllable temperature of cooling jacket  $T_c(t)$  (K).
- Output: the concentration of A  $c_A(t)$  ( $mol/m^3$ )
- Input constraints:  $250K < T_c < 320K$ .
- Output constraint  $y > y_{min} = 0.87$ .

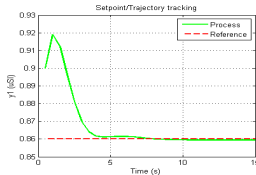
**Objective:** use MPC@CB (with or without the output constraint) for the set-point tracking of a reference value 0.86.

## Simulation results

- without the output constraint
- optimal input applied

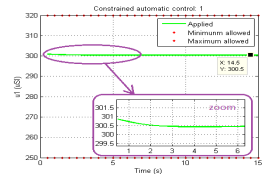


- setpoint trajectory tracking

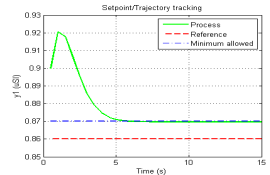


Conclusion: setpoint regulation, OK!

- with the output constraint:  $y > y_{min} = 0.87$
- optimal input applied



- trajectory tracking



Conclusion: constrained setpoint regulation, OK!

## Conclusion

- MPC@CB is easily tunable for **any new dynamic process**.
- The specified user defined **constrained control objectives** are well achieved by the online closed loop control with MPC@CB.
- With the off-line and on-line IMC-MPC structure, the on-line **computational time of optimization** is **decreased** by MPC@CB.
- More case studies are discussed on the website.
- MPC@CB is available: short time evaluation, commercial licence or embedded in a complete turnkey solution for the customer.

## Contact for the softwares

### Pascal DUFOUR

Associate professor  
University Claude Bernard Lyon 1, Campus de la Doua  
Ecole CPE, bât 308G, étage 3  
LAGEP UMR 5007, Bureau G322  
3 rue Victor Grignard  
69100 Villeurbanne, France  
Tel: +33 4 72 43 18 78  
dufour@lagep.univ-lyon1.fr  
<http://www.tinyurl.com/dufourpascal>

### ODOE4OPE

Email: [odoe4ope@univ-lyon1.fr](mailto:odoe4ope@univ-lyon1.fr)  
Website: <http://odoe4ope.univ-lyon1.fr>

### MPC@CB

Email: [MPCatCB@univ-lyon1.fr](mailto:MPCatCB@univ-lyon1.fr)  
Website: <http://mpcatcb.univ-lyon1.fr/>

## References

### ODOE4OPE

- [1] S. Flila, P. Dufour and H. Hammouri, *Identification optimale en boucle fermée pour les systèmes non linéaires*, 6th IEEE Conference International Francophone Automatic (CIFA), Nancy, France, 2012.
- [2] S. Flila, P. Dufour, H. Hammouri and Nadri M., *A combined closed loop optimal design of experiments and online identification control approach*, in 29th IEEE C 2010, Beijing, China.

### MPCatCB

- [1] N. Daraoui, P. Dufour, H. Hammouri, A. Hottot, *Model predictive control during the primary drying stage of lyophilisation*, Control Engineering Practice, 2010, 18(5), pp. 483-494.
- [2] I. Bombard, B. Da Silva, P. Dufour and P. Laurent, *Experimental predictive control of the infrared cure of a powder coating: a non-linear distributed parameter model based approach*, Chemical Engineering Science Journal, 2010, 65(2), pp. 962-975.
- [3] P. Dufour, Y. Touré, D. Blanc, P. Laurent, *On nonlinear distributed parameter model predictive control strategy: On-line calculation time reduction and application to an experimental drying process*, Computers and Chemical Engineering, 2003, 27(11), pp.1533-1542.

## Annex A: ODOE4OPE

- Simulation condition

- Parameters in the model of the bio-reactor

Parameter	Symbol	Value
The maximal specific rate of the biomass ( $h^{-1}$ )	$\mu_{max}$	0.3
The yield (-)	$\alpha$	1
The constant of the saturation ( $g/L$ )	$K$	0.05
The substrate concentration in the feed ( $g/L$ )	$S_{in}$	2

- Initial conditions and parameters value for the simulation

Initial conditions and Parameters	Symbol	Value (Unit)
Target values of parameters	$[\theta_1 \theta_2]_p$	[0.3 1]
Initial estimates of parameters	$[\hat{\theta}_1(0) \hat{\theta}_2(0)]$	[0.25 0.8]
Initial values of model states	$[x_{m1}(0) x_{m2}(0)]$	[0.01 2]
Initial estimates of states	$[\hat{x}_1(0) \hat{x}_2(0)]$	[0.01 1.5]
Initial estimate of covariance	$P(0)$	$50 \times I$
Time of the simulation	$T_{fin}$	100 h
Sampling period	$T_s$	0.25 h
Prediction horizon	$N_p$	8



## Annex A: ODOE4OPE

- Observer for bio-reactor
  - System augmented:

$$(M) \left\{ \begin{array}{l} \dot{x}_1(t) = \frac{\theta_1 x_2(t)}{x_2(t) + a_1} x_1(t) - u(t) x_1(t) \\ \dot{x}_2(t) = -\theta_2 \frac{\theta_1 x_2(t)}{x_2(t) + a_1} x_1(t) - u(t) (x_2(t) - a_2) \\ \dot{\theta}_1 = 0 \\ \dot{\theta}_2 = 0 \\ y(t_k) = x_1(t_k), \end{array} \right. \quad (3)$$

where  $t_k - t_{k-1}$  is the sampling time measurements.

## Annex A: ODOE4OPE

### • Extended Kalman Filter (EKF)

Model	$\dot{x}(t) = f(x(t), u(t)) + w(t), w(t) \in N(0, Q(t))$ $y_k = h(x_k) + v_k, v_k \in N(0, R_k)$ where $x_k = x(t_k)$
Initialize	$\hat{x}_{0 0} = E[x(t_0)], P_{0 0} = Var[x(t_0)]$
Predict	$\begin{cases} \dot{\hat{x}}(t) = f(\hat{x}(t), u(t)) \\ \dot{P}(t) = F(t)P(t) + P(t)F(t)^T + Q(t) \end{cases}$ $\text{with } \begin{cases} \hat{x}(t_{k-1}) = \hat{x}_{k-1 k-1} \\ P(t_{k-1}) = P_{k-1 k-1} \end{cases}$ $\Rightarrow \begin{cases} \hat{x}_{k k-1} = \hat{x}(t_k) \\ P_{k k-1} = P(t_k) \end{cases}$
Update	$K_k = P_{k k-1} H_k^T (H_k P_{k k-1} H_k^T + R_k)^{-1}$ $\hat{x}_{k k} = \hat{x}_{k k-1} + K_k (y_k - h(\hat{x}_{k k-1}))$ $P_{k k} = (I - K_k H_k) P_{k k-1}$ $\text{where } F(t) = \left. \frac{\partial f}{\partial x} \right _{\hat{x}(t), u(t)}, H(t) = \left. \frac{\partial h}{\partial x} \right _{\hat{x}_{k k-1}}$

## Annex A: ODOE4OPE

- Sensitivity model of the bio-reactor

$$\left\{ \begin{array}{l} \dot{x}_{1\theta 1}(t) = \frac{x_2(t)x_1(t)}{x_2(t) + a_1} - u(t)x_{1\theta 1}(t) + \hat{\theta}_1(t) \frac{x_2(t)x_{1\theta 1}(t)(x_2(t) + a_1) + a_1x_1(t)x_{2\theta 1}(t)}{(x_2(t) + a_1)^2} \\ \dot{x}_{1\theta 2}(t) = -u(t)x_{1\theta 2} + \hat{\theta}_1(t) \frac{x_2(t)x_{1\theta 2}(t)(x_2(t) + a_1) + a_1x_1(t)x_{2\theta 2}(t)}{(x_2(t) + a_1)^2} \\ \dot{x}_{2\theta 1}(t) = -\frac{\hat{\theta}_2(t)x_2(t)x_1(t)}{x_2(t) + a_1} - u(t)x_{2\theta 1}(t) - \hat{\theta}_1(t)\hat{\theta}_2(t) \frac{x_2(t)x_{1\theta 1}(t)(x_2(t) + a_1) + a_1x_1(t)x_{2\theta 1}(t)}{(x_2(t) + a_1)^2} \\ \dot{x}_{2\theta 2}(t) = -\frac{\hat{\theta}_1(t)x_2(t)x_1(t)}{x_2(t) + a_1} - u(t)x_{2\theta 2}(t) - \hat{\theta}_1(t)\hat{\theta}_2(t) \frac{x_2(t)x_{1\theta 2}(t)(x_2(t) + a_1) + a_1x_1(t)x_{2\theta 2}(t)}{(x_2(t) + a_1)^2} \\ x_{1\theta 1}(0) = x_{1\theta 2}(0) = x_{2\theta 1}(0) = x_{2\theta 2}(0) = 0 \end{array} \right. \quad (4)$$

where  $x_{i\theta_j} = \frac{\partial x_i}{\partial \theta_j}$ .

## Annex B: MPC@CB

- The constrained optimization problem based on IMC-MPC structure is described as followed:

$$\left\{ \begin{array}{l} \min_{\tilde{u}} J(\tilde{u}) = \sum_{j \in \mathcal{J}_1^{N_p}} g(y_{ref}(j), \Delta y_m(j), \Delta u(j-1), e(k)) \\ \Delta \tilde{u} = [\cdots \Delta u(j) \cdots]^T \quad \forall j \in \mathcal{J}_0^{N_c-1} \\ \Delta u(j) = \Delta u(k + N_c - 1) \quad \forall j \in \mathcal{J}_{N_c}^{N_p-1} \\ u_{min} - u_0(j) \leq \Delta u(j) \leq u_{min} - u_0(j) \quad \forall j \in \mathcal{J}_0^{N_p-1} \\ \Delta u'_{min} \leq \Delta u(j) - \Delta u(j-1) \leq \Delta u'_{max} \quad \forall j \in \mathcal{J}_0^{N_p-1} \\ \Delta u'_{min} = \Delta u_{min} - (u_0(j) - u_0(j-1)) \quad \forall j \in \mathcal{J}_0^{N_p-1} \\ \Delta u'_{max} = \Delta u_{max} - (u_0(j) - u_0(j-1)) \quad \forall j \in \mathcal{J}_0^{N_p-1} \\ c_i(y_{ref}(j), \Delta y_m(j), \Delta u(j-1), e(k)) \leq 0 \quad \forall j \in \mathcal{J}_0^{N_p}, \forall i \in \mathcal{I}_1^n \\ \text{and subject to the resolution of the model } (S_{TVL}). \end{array} \right. \quad (5)$$

## Annex B: MPC@CB

- Input constraints handling: hyperbolic transformation:

$$\left\{ \begin{array}{l} u(j) = f(p(j)) = f_{moy} + f_{amp} \tanh\left(\frac{p(j) - f_{moy}}{f_{amp}}\right) \quad \forall j \in \mathcal{J}_0^{N_c-1} \\ p(j) \in \mathbb{R} \quad \forall j \in \mathcal{J}_0^{N_c-1} \text{ (unconstrained input parameter)} \\ f_{moy} = \frac{f_{max} + f_{min}}{2} \\ f_{amp} = \frac{f_{max} - f_{min}}{2} \\ f_{min} = \max(u_{min}, u(j-1) + \Delta u_{min}) \quad \forall j \in \mathcal{J}_0^{N_c-1} \\ f_{max} = \max(u_{max}, u(j-1) + \Delta u_{max}) \quad \forall j \in \mathcal{J}_0^{N_c-1} \end{array} \right. \quad (6)$$

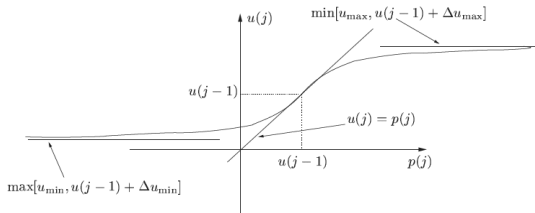


Fig. Mapping from unconstrained variable  $p$  into constrained variable  $u$

## Annex B: MPC@CB

- Control algorithm: Levenberg-Maquardt

$$\Delta \tilde{p}^{n+1} = \Delta \tilde{p}^n - (\nabla^2 J_{tot}^n + \lambda I)^{-1} \nabla J_{tot}^n \quad (7)$$

where the argument  $\Delta \tilde{p}$  is determined at each sample instant  $k$  by this iteration procedure,  $\nabla^2 J_{tot}^n$  and  $\nabla J_{tot}^n$  are the criteria gradient and criteria hessian with respect to  $\Delta \tilde{p}^n$  at the iteration  $n$ .